

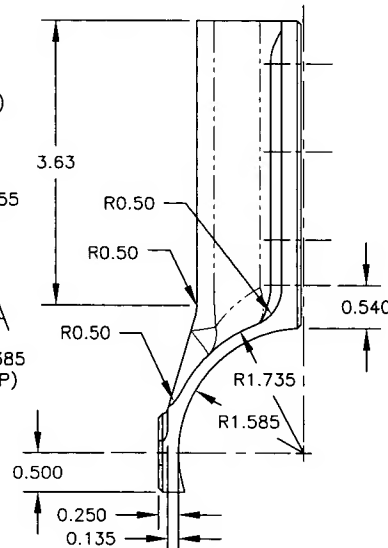
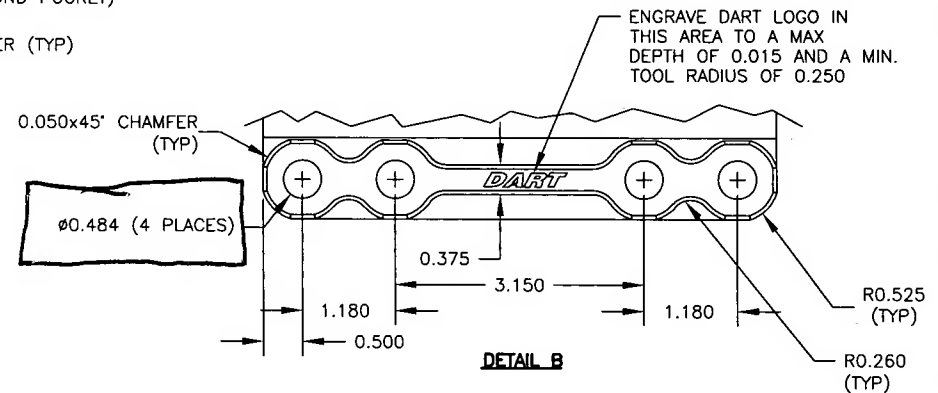
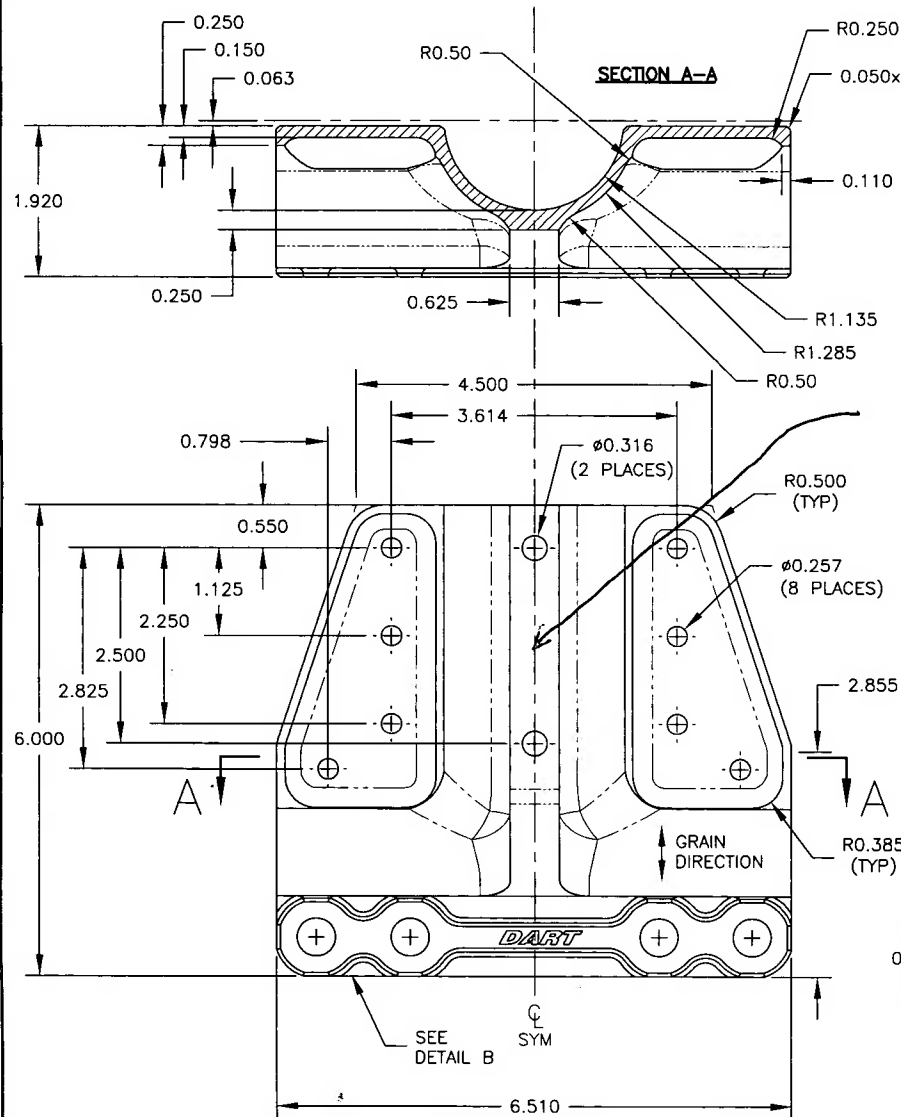
DART AEROSPACE LTD		Work Order:	
Description: 350 SADDLE		Part Number:	D3500-1 Re-work.
Dwg: D3500 PRELIMINARY/ISSUE.		Qty:	
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	mm	Pick:			
		Qty/ PART# DESC Batch:			
		4 D3500-1 350 SADDLE.			
3	mm	Open SKID Bolt holes To $\phi .484"$			
		AS per. Dwg D3500			
4	mm	Deburr. Holes.			
5	QCS	Inspect Work To Step 4.	UP	06.06.23	4
6	FP	Touch-up. Powder Coat AS per.			
		DART QST 005. 4.3 (Gloss White)			
7	QC3	Inspect Powder Coat.	NA	06.06.23	
		PROTOTYPE FOR SADDLE TEST			
8	SI	Identify & Stock.	N/A	06.06.23	
		PROTOTYPE FOR SADDLE TEST			
9	DC	Level 21.	N/A	06.06.23	
		PROTOTYPE FOR SADDLE TEST			

Rev.	Date	Change	Revised By	Approved

# PRELIMINARY ISSUE

(P06.05.3)



## D3500-1 SADDLE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/11)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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A	06.04.18	NEW ISSUE
DESIGN	DP	DRAWN BY DP
CHECKED	APPROVED	DRAWING NO. D3500
DATE	06.04.18	TITLE SADDLE
		REV. A SHEET 1 OF 1 SCALE 2:3

**DART**

DART AEROSPACE LTD.  
HAWKESBURY, ONTARIO, CANADA

Copper and Brass Sales

06/04/07

06/02/21